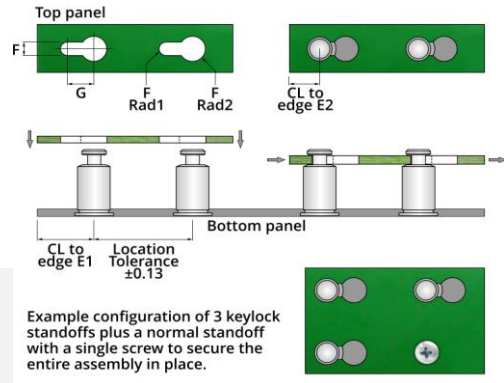
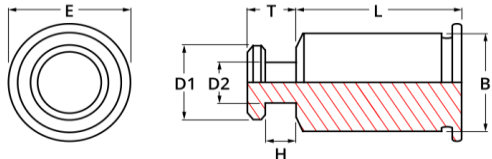


# Self Clinch Keylock Standoffs



Self Clinch Keylock Standoffs																		
E Nom.	B Max.	D1 +/- 0.08	D2 +/- 0.08	H +/- 0.08	T Max.	Lengths (L) +/- 0.13												
						3	4	5	6	8	10	12	14	16	18	20	22	25
6.35	5.39	4.5	2.51	1.73	2.75													

Bottom Panel			Top Panel						
Hole Size	Min Sheet Thk	Min CL To Edge E1	Hole Size				Material	Thickness Range	Min CL To Edge E2
			F Rad 1 Nom	F Rad 2 +/- 0.08	F +/- 0.08	G Min.			
5.41	1.00	6.6	1.5	5.00	3.00	3.75	Any	1.45 - 1.62	4.10

### Materials And Finish

Steel Electro Zinc Plated

Suitable For Installation In Ductile Panels With A Maximum Recommended Hardness Of 60 HRB

Stainless Steel (A2) Suitable For Installation In Ductile Panels With A Minimum Recommended Hardness Of 70 HRB

INFORMATION AND DRAWINGS PROVIDED ARE FOR REFERENCE ONLY